

IN THE CLAIM

Please cancel Claims 1 to 17 (which are original cancelled in the previous amendment), without prejudice or disclaimer of the subject matter thereof, and add new claims 18 and 19 as the following. The new claims 18 and 19 are identical to those suggested in the office action, which also have contents identical to the claims 7 and 8 previous amended. Thereby it is assured that no new matter is added.

LIST OF CLAIMS:

Claims 1 to 17 (Cancelled)

Claim 18 (New) A screw having a single continuous thread with a plurality of helix angles comprising:

a first section having a first helix angle,

at least one third section having a third helix angle; and

a fifth section having a fifth helix angle; the fifth helix angle being the same as the first helix angle;

wherein the third helix angle is not equal to the first and fifth helix angle;

wherein a second section is located between the first section and the third section; the second section having a second helix angle; and

wherein a fourth section is located between the third section and the fifth section, the fourth section having a fourth helix angle; and

wherein the third helix angle is 150% to 170% of the first and fifth helix angles, and the helix angles of both the fourth and second sections is 67% to

75% of that of the first and fifth sections.

Claim 19 (New) A screw having a single continuous thread with a plurality of helix angles comprising:

a first section having a first helix angle,

at least one third section having a third helix angle; and

a fifth section having a fifth helix angle; the fifth helix angle being the same as the first helix angle;

wherein the third helix angle is not equal to the first and fifth helix angle;

wherein a second section is located between the first section and the third section; the second section having a second helix angle; and

wherein a fourth section is located between the third section and the fifth section, the fourth section having a fourth helix angle; and

wherein the third helix angle is 30% to 50% of the first and fifth helix angles, and the helix angles of both the fourth and second sections is 125% to 135% of that of the first and fifth sections.